	1 1	Recei	iving Rep	ort						
	Date: $11/2/3$	Batch No: <u>M// 6795</u>								
	Supplier: USRE	1	Dart	P/O:	3407					
Packing Slij Invoice: Receipt: Discrepanci	Yes No Cr	y s Q	Release Note A Vaybill Attache hipment Com ICG Inspection Vork Order	ed: Y plete: X	es UN es UN es UN	5				
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments				
					?					
						2				
Production/A Date Received/Co Initial	1/12/3	initials	of receiver (if shipment (OK) Level of Location					

 $\label{thm:hammon} \mbox{H:\scalebox{$\sc PORMS$\end{times} Purchasing\scalebox{$\sc Porms$\sc Porms$\end{times} Purchasing\scalebox{$\sc Porms$\end{tim$

Purchase Order Receipt Listing

Thursday, February 03, 2011 2:37:31 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13407 Receipt Dates from 2/3/2011 to 2/3/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Ven	dor Nam	e VC-l	DIV001 Divers	ified Ulbrich							
PO13407	1		M304EX0.75-16F	sf	2/3/2011	2/3/2011	320.0000	\$4.45	0.0000	0	\$1,424.00
CAD	No		Expanded Metal Fla SS	t sf	320.0000	DESJ02		\$1,424.00	0.0000	0	
			116795						•	•	
									Total Received (Quantity:	320.0000
								Total	Qty to Inspect (P	O U/M):	0.0000
									Total Reject (Quantity:	0.0000
									Total Receip	ot Value:	\$1,424.00
	•							To	tal Balance Due (Quantity:	0.0000



DART AEROSPACE LTD

1270, ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

SOLD TO: 00022279

<u>Diversified Ulbrich</u> 20 Hymus Blvd PTE. Claire, QC H9R 1C9,

Phone: (514)694-6522 Fax: (514)694-0266 Toll Free: (800)361-5950

SHIP TO:

DART AEROSPACE LTD 1270, ABERDEEN STREET HAWKESBURY, ON K6A 1K7



Page: 1

1020204

SPECIAL INSTRUCTIONS

PLS SHIP TST GROUND COLLECT

MTR:Y

٠- 'ل<u>ن</u>

Contact: SUE BEDFORD (PA

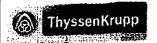
Currency Sales Person Customer Phone Customer Fax Customer PO

CANADIAN DOLLARS BOB MESSETT (613) 632-5200 (613) 632-4443 PO13407

Ship Terms: COLLECT

Sales Order		T	erms	Ship	Via	Date Ordered	Date Required	Date Shipped
W213252	NET 30 DAY	rs		COMMON CARRIER		02/01/11	02/02/11	02/02/11
Ordered	Back Ordered	Unit		Description		Bundle #	Heat #	Shipped
10		PC	SSH T-304 EXP 16 DIAMONDS MUST RUI 1 PALETTE, CERT	n ALONG 8' LENG	180 LB / 10 P FH	C L008534	855679	10
						ful	12/3	
								·
				e.				
	*			Approx Weight:	180.0 LB	02/02/11	09:35:41	L/

		•	
Received by:	Date:	Signature:	



ThyssenKrupp Nirosta

Art der Prüftrescheinigung /Type of inspection document / Type du document

ABNAHMEPRUEFZEUGNIS

INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION nach / according to / suivant EN 10204-3.1

Bescheinigungser, 09.04.2010 Document number Numéro de document

1000195995 /

Selle / Page / Page: 1/1

Oberschlesienstrasse 16, 47807 Krefeld

THYSSENKRUPP NIROSTA NORTH AMERICA INC. 2275 HALF DAY ROAD, SUITE 300 BANNOCKBURN, IL 60015 USA

Besteller/Emptanger / Customer/Consignee / Achateur/Destinataire THYSSENKRUPP NIROSTA, BANNOCKBURN,

Kundenbestellnr. / Customer's order number / Numéro de la commande du client

51001382 - PO P00047

Werkseuftragent, / Manufacturer's works order no / N° de la commande de l'usina productrice

900385849 / 002

Lieferanzeige Nr. / Delivery Note No. / Avis d' expédition N°.

87176434 / 010

Erzaugnis / Product / Produli BAND/COIL/ROULEAU

Helerbedingungen / Terms of delivery / Conditions de livraison

ASTM A 240/A 240M .

ASME SA 240 Sec.II Part A Ed.07

SAE AMS 5513 H

MOZIN

de and qual tity / Nuance de l'acle

TYPE 304 L / 304 🗸

SAE AMS 5511 H

Maße des Erzeugnisses (Dicke / Breile / Länge) Product dimensions (Thickness / Width / Length) Dimensions du produit (Epasseur / Largeur / longeur) Kundenmeterial-Nr. Customer's meterial nu N° de mattere du client 0.0579 inch x 48.0000 inch

Herstellart Steelmaking proc Mode d'elabor. Ausführung Finish Fini AOD IIIc/2B

Actual weight Masse effective ident.-Nr. Erzeughls ident.-No of product ident.-N° du produit Schmelzennr. Casl number Id. de la coulée 1002254741 . 202613 855679 1002254740 8021854 19.158 lbs 1 19.158 lbs

Chemische Zusammensetzung / Chemical composition / Composition chimique

Schmeizhrz Cast no.	% C	% 51	% Mn	% P	% S	% Cx	% Ni	% N	% Mo	% Çu	
855679	0.021	0.43	1.23	0.029	0.0030	18.20	8.03	0.065	0.18	0.20	
Prüfice inspection tol	QUER										

	Lot de convôle	Naug	SODY												
	Posten 4d./-Lage Sample Id./-Position Ident/-empl.du prélèvement	YSO,2% PSI	YS1,0 PSI	TS PSI	E1.A2"	нv									
	1002254740	41624	46410	92966	56.8	160]		i !	ĺ			
	1002254741	41624	46555	93111	58.2	167						<u> </u>			
- 1															

ASTM A 262 02a PRACTICE E I.O.

Beständig gegen interioist. Korros / Resistant to Intercryst, corros / Resistant à la corros. Intercrist.:

Maße-Oberfäche/Dimensions-Surface/Dimensions-Surface:

EN ISO 3651-2 I.O. I.O.

/erwschslungsprüfung (Spektralanalyse)/Test of identity(spectrum análysis)/Contrôle d'identification (enalyse spectrale):

10

WAERMEBEHANDLUNG: 1050 GRAD C/LUFT TRAITEMENT TERMIQUE: 1050 GRAD C / AIR HEAT - TREATMENT: 1050 DEGREE / AIR

Aussteller der Bescheinigung/ Originator of the document / Autaur du document

ThyssenKrupp Nirosta GmbH Dieses Zeugnis wurde maschinell erstellt Werk Krefeld

Abnahmebeauftragter Inspector / Expert Tel: 02151-832447 Fax: 02151-834106

Butzen

Stempel des (der) Abnahmebeauftragten Receiving egent's stamp Poincon de l'agent réceptionnaire



Datum der Ausstellung und Bestätigung Date of Issue and validation date d'emission et validation

09.04.2010

Abnahme



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13407

Purchase Order Date 2/01/11 PO Print Date 2/01/11

Page Number 1 of 1

Order From:

VC-DIV001

DIVERSIFIED ULBRICH 26A BLVD. HYMUS POINTE-CLAIRE, QC H9R 1C9 CA

Contact Name

Vendor Phone

514 694 6522

Vendor Fax

514 694 0266

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

CAD

Currency FOB

Destination-Collect

Chantal Lavoie

10127-2607

Net 30

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN HAWKESBURY, ON K6A 1K7 **CANADA**

Extended Line Nbr Reference Description/ Req Date/ Req Qty/ Ship Method **Unit Price** Mfg ID Taxable Unit of Measure Price **Revision ID** Vendor Part Number Expanded Metal Flat SS 2/03/11 320.00 TST ground \$4.4500 \$1,424.00 M304EX0.75-16F Yes sf

Special Inst:

MATERIAL: AISI 304/316 STAINLESS

STEEL EXPANDED METAL

DIAMONDS RUN ALONG 8' LENGTH

PO Total:

\$1,424.00

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity or Material

Change Nbr:

Change Date: 2/01/11

Certification required when applicable

TRANSMISSION VERIFICATION REPORT

TIME : 02/01/2011 NAME : FAX : TEL : SER.# : F9N212739 : 02/01/2011 10:47

DATE,TIME FAX NO./NAME DURATION PAGE(S) RESULT MODE

02/01 10:47 15146940266 00:00:18 01 OK STANDARD ECM



SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED 28 FINISH

SPECIFICATION:

8

D

Æ

B

MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240

PART NUMBER:

M304SITT GA

WHERE "TT" = GAUGE THICKNESS

EG. 16 GAUGE SS SHEET = M304S16GA

GAUGE THICKNESS REFERENCE:

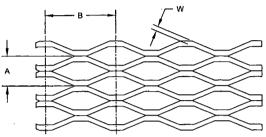
NOM. THICK. (IN) 0.01875 0.021875 THICKNESS RANGE (IN) 0.0178 - 0.019 0.0199 - 0.023 GAUGE 26 25 24 23 22 21 20 19 18 17 16 15 14 13 12 11 10 9 8 0.025 0.024 - 0.026 0.028125 0.027 - 0.029 0.03125 0.030 - 0.032 0.034375 0.033 - 0.035 0.0375 0.036 - 0.040 0.04375 0.041 - 0.046 0.050 0.047 - 0.052 0.05625 0.053 - 0.058 0.059 - 0.065 0.066 - 0.072 0.0625 0.0703125 0.078125 0.073 - 0.083 0.084 - 0.098 0.076125 0.09375 0.109375 0.084 - 0.098 0.099 - 0.114 0.115 - 0.130 0.125 0.140625 0.131 - 0.145 0.146 - 0.160 0.15625 0.171875

0.161 - 0.176

REFERENCE ONLY

В	REFORI GAUGE	MAT DWG, AI REF (C8-1), I	D ASTM/ASME SPECS (ZN EF PAR 08-020A	D8-1), ADD CP	09.06.01				
Α	NEW IS	SUE	DS	01.09.24					
REV.			BY	DATE					
DESIG	N	4	EROSPACE L	.TD					
DRAW	N	ä	HAWKESBU						
CHECH	(ED	- A	DRAWING NO.		REV. B				
MFG. A	PPR.	The	M304S		SHEET 1 OF 1				
APPRO	OVED _	All	TITLE		SCALE				
DE AP	PR.	4	ີ 304/316 SS S⊦	304/316 SS SHEET					
DATE	09.0	6.01	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFORMINAL AND IS SUPPLED ON THE EXPRESS CONDITION THA MOT TO BE USED FOR MY PURPOSE OR COPIED OR COMMANDATION TO ANY OTHER PERISON WITH THE PERISON HE FOR DART AEROSPACE LTD.						

SPECIFICATION CONTROL DRAWING



REFERENCE ONL,

Λ
/B\

CTV/I F	S	S	IZE OF)	WEIGHT lb/ft ²					
STYLE	"/	4"	. "[3"	WIDT	H "W"	TH	THICK STE		FLAT
1	STD	FLAT	STD	FLAT	STD	FLAT	STD	FLAT	SID	FLAI
1/2-18	0.48	0.48	1.20	1.24	0.085	0.100	0.050	0.040	0.73	0.70
1/2-16	0.48	0.48	1.20	1.24	0.085	0.100	0.062	0.050	0.91	0.90
3/4-18	0.90	0.90	2.00	2.10	0.100	0.118	0.050	0.040	0.47	0.46
3/4-16	0.90	0.90	2.00	2.10	0.100	0.118	0.062	0.050	0.60	0.57
3/4-13	0.90	0.90	2.00	2.10	0.100	0.118	0.094	0.070	0.91	0.88
3/4-9	0.90 0.90		2.00	2.10	0.150	0.165	0.140	0.120	2.05	1.96

¹ A TOLERANCE OF +/-10% OR +/- 0.07 (MIN) IS PERMITTED



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL EXPANDED METAL MESH

(REF. STAINLESS STEEL PER ASTM A240)

SPECIFICATION: ASTM F1267 OR MIL-M-17194D

PART NUMBER: M304EX|Y,YY|+TT | F

Y.YY = SIZE

TT = GAUGE THICKNESS OF METAL F = FLATTENED (OPTIONAL)

EG. 3/4"-16F EXPANDED METAL MESH (FLATTENED) = M304EX0.75-16F.

REV.	DESCRIPTION	BY	DATE
Α	NEW ISSUE	DS	01.07.16
В	REFORMAT DWG, ADD MIL/ASTM SPECS (ZN A8-1), ADD TABLE & DETAIL (ZN C6-1), REF NCR 09-090	CP	10.01.11

DESIGN	4	□ DART AEROS	SPACE LTD
DRAWN	90	HAWKESBURY, ON	TARIO, CANADA
CHECKED	18,	DRAWING NO.	REV. B
MFG. APPR.	1/2/	M304EX	SHEET 1 OF 1
APPROVED	M	TITLE	SCALE
DE APPR.	4	304/316 SS EXPANDED	METAL MESH NTS
DATE 10.0	01.11	COPYRIGHT © 2001 BY DA THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS 1 MOT TO BE USED FOR ANY PURPOSE OR COMED OR CO	LIPPLIED ON THE EXPRESS CONDITION THAT IT IS

757°C	verl	and	Expre	Overland West	em Internationa	ssauga, Ontario L5. Inc.(OVEA) land, Ohio 44115-3		Cod	rier Code e du Transp. 153						
Division of TST Solut Une division de TST : DUNS No. 24214840	Solutions L.P.		raller- Unite Cu	eil	L/H Tra	iler - Unite Rou	ite				7.5	50-964:	L107	5	} (# 43 1 4 44 35
* :		.	To - Å		1	3252 ing No N°Con	naisser	nent	- ',		NS Purchase	Order No N°de C	mmande	2	2 11 b.J Y.A
Manifest From Consignes - Co		8		TD	1			yibber -	Expéditeur ERSIFIE	ED U	LBRICE	I		Origin MTL	MTL 5
1270 ABERDEEN STREET 126 A HYMUS BLVD 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 POINTE CLAIRE, PQ H9R 1C9 STD 0 01															
BIII To - Facture Origin Carrier -	er à Premier Tr	synodene	ur	O/C Pro No N° Fac	ture P/T		ĸ	D-J			Beyond Carrier .	Transporteur subs		S.R.	Amount - Montant
Plecas - Colts	ны				Description	1				Weigh	t - Poids	Rate - Taux	T	Charges - I	Frais
1	1न	JEL cint	SURC	SCRIPTI HARGE n 02/02 T **		1 @ 1	18:	:12			180		CO	LLECT	
	otal Piece oils total	G.		4461248	88				Total Weight Poids total		180	Total Cha Frais total	x C	OLLEC	
E & OE	Print La	st Name	ATransi	SAW INTACT	NO	ng Carrier Please • porteur suivant • Fr			Any loss or damage motherwise consignate's Toutes pertes du donsement au moment de consignataire constitu	mages doivent e la livraison, a	étre notés sur le conna autrement la signature	du P.S.L.	sé ou argent co	omptant seulement -	er Collect This Amount à percevoir par le chauffeur ance Subject to Interest Charges
X				1		(Time In)			1		I	Conditions	7 Jours, compte en S	ouffrance Sujet à Intérêts

Driver- Chauffour

Signature Copy - Copie de Signature

Received in Apparent Good Order- Reçu sans Avaire Apparente Date